



HCB100 Hardcore Blue Impression Compound

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date: 10/20/2022

Supersedes: 12/19/2017

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : HCB100 Hardcore Blue Impression Compound
Product code : HCB100

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Casting material

1.3. Supplier

SIRCHIE
100 Hunter Place
Youngsville, NC 27596 - USA
T 919-554-2244; 800-356-7311 - F 919-554-2266; 800-899-8181
<http://www.sirchie.com>

1.4. Emergency telephone number

Emergency number : 1.800.424.9300 (USA) +1-703-527-3887 (INTL)
CHEMTREC: 1.800.424.9300

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Not classified

2.2. GHS Label elements, including precautionary statements

GHS US labeling

No labeling applicable

2.3. Other hazards which do not result in classification

Other hazards not contributing to the classification : None under normal conditions.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
calcium sulfate	(CAS-No.) 7778-18-9		Not classified
quartz, conc respirable crystalline silica \geq 10%	(CAS-No.) 14808-60-7		Not classified

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation : Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact : Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.
First-aid measures after eye contact : Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persists.
First-aid measures after ingestion : Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

HCB100 Hardcore Blue Impression Compound

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

4.2. Most important symptoms and effects (acute and delayed)

Potential Adverse human health effects and symptoms : Based on available data, the classification criteria are not met.

Symptoms/effects : Not expected to present a significant hazard under anticipated conditions of normal use.

4.3. Immediate medical attention and special treatment, if necessary

No additional information available

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray. Sand.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Reactivity in case of fire : No reactivity hazard other than the effects described in sub-sections below.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection.

Emergency procedures : Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : On land, sweep or shovel into suitable containers. Minimize generation of dust. Store away from other materials.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep only in the original container in a cool, well ventilated place away from : Keep container closed when not in use.

Incompatible products : Strong bases. Strong acids.

Incompatible materials : Sources of ignition. Direct sunlight.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

HCB100 Hardcore Blue Impression Compound	
No additional information available	
calcium sulfate (7778-18-9)	
USA - ACGIH - Occupational Exposure Limits	
ACGIH TWA (mg/m ³)	10 mg/m ³ (Inhalable fraction)

HCB100 Hardcore Blue Impression Compound

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

quartz, conc respirable crystalline silica $\geq 10\%$ (14808-60-7)

USA - ACGIH - Occupational Exposure Limits

ACGIH TWA (mg/m³) 0.025 mg/m³ (Respirable fraction)

8.2. Appropriate engineering controls

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Avoid all unnecessary exposure. Dust formation: dust mask. Gloves. Safety glasses.

Hand protection:

Wear protective gloves.

Eye protection:

Chemical goggles or safety glasses

Respiratory protection:

Wear appropriate mask

Personal protective equipment symbol(s):



Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Solid
Appearance	: Powders.
Color	: light brown
Odor	: odorless
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Non flammable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Solubility	: Miscible with water.
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available

HCB100 Hardcore Blue Impression Compound

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Oxidizing properties : No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No reactivity hazard other than the effects described in sub-sections below.

10.2. Chemical stability

Not established.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Refer to Section 10 on Incompatible Materials. None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified

Acute toxicity (dermal) : Not classified

Acute toxicity (inhalation) : Not classified

calcium sulfate (7778-18-9)	
LD50 oral rat	> 1584 mg/kg body weight (OECD 420: Acute Oral toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral)
LC50 Inhalation - Rat	> 2.61 mg/l air (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male / female, Experimental value, Inhalation (dust))

Skin corrosion/irritation : Not classified

Serious eye damage/irritation : Not classified

Respiratory or skin sensitization : Not classified

Germ cell mutagenicity : Not classified

Carcinogenicity : Not classified

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

Aspiration hazard : Not classified

Viscosity, kinematic : No data available

Potential Adverse human health effects and symptoms : Based on available data, the classification criteria are not met.

Symptoms/effects : Not expected to present a significant hazard under anticipated conditions of normal use.

SECTION 12: Ecological information

12.1. Toxicity

calcium sulfate (7778-18-9)	
LC50 fish 1	2980 mg/l (96 h, Lepomis macrochirus)

HCB100 Hardcore Blue Impression Compound

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

12.2. Persistence and degradability

HCB100 Hardcore Blue Impression Compound	
Persistence and degradability	Not established.
calcium sulfate (7778-18-9)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable
ThOD	Not applicable
BOD (% of ThOD)	Not applicable
quartz, conc respirable crystalline silica \geq 10% (14808-60-7)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

12.3. Bioaccumulative potential

HCB100 Hardcore Blue Impression Compound	
Bioaccumulative potential	Not established.
calcium sulfate (7778-18-9)	
Bioaccumulative potential	No bioaccumulation data available.
quartz, conc respirable crystalline silica \geq 10% (14808-60-7)	
Bioaccumulative potential	No bioaccumulation data available.

12.4. Mobility in soil

quartz, conc respirable crystalline silica \geq 10% (14808-60-7)	
Ecology - soil	No (test)data on mobility of the substance available.

12.5. Other adverse effects

Other information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Disposal methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Other information : No supplementary information available.

Transportation of Dangerous Goods

Transport by sea

Air transport

SECTION 15: Regulatory information

15.1. US Federal regulations

HCB100 Hardcore Blue Impression Compound
Listed on the United States TSCA (Toxic Substances Control Act) inventory

HCB100 Hardcore Blue Impression Compound

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

15.2. International regulations

CANADA

No additional information available

EU-Regulations

No additional information available

National regulations

HCB100 Hardcore Blue Impression Compound

Listed on IARC (International Agency for Research on Cancer)

15.3. US State regulations

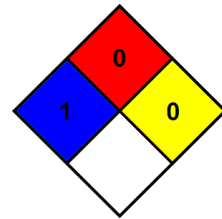
HCB100 Hardcore Blue Impression Compound

U.S. - California - Proposition 65 - Carcinogens List	Yes
U.S. - California - Proposition 65 - Developmental Toxicity	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Female	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date	: 10/20/2022
Data sources	: REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labeling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.
Training advice	: Normal use of this product shall imply use in accordance with the instructions on the packaging. Keep in tightly closed container. Keep cool and dry. Avoid all ignition sources - heat, open flame, sparks. Avoid incompatible materials. Avoid dust creation and accumulation. Avoid inhalation and ingestion. Avoid contact with eyes. Wash thoroughly after handling.
Other information	: None.
NFPA health hazard	: 1 - Materials that, under emergency conditions, can cause significant irritation.
NFPA fire hazard	: 0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand.
NFPA reactivity	: 0 - Material that in themselves are normally stable, even under fire conditions.
Hazard Rating	
Health	: 1 Slight Hazard - Irritation or minor reversible injury possible
Flammability	: 0 Minimal Hazard - Materials that will not burn
Physical	: 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.
Personal protection	: E E - Safety glasses, Gloves, Dust respirator



SDS US (GHS HazCom 2012)

The information above is believed to be accurate and represents the best information currently available to us. However, we make no warranty of merchantability or any other warranty, expressed or implied, with respect to such information, and we assume no liability resulting from its use. Users should make their own investigation to determine the suitability of the information for their particular purposes.